

## START LINER yellow, red, green

acrylic solventborne marking for roads and air strips

Symbol : PKWiU 24.30.12-50.00

Standard: WT - 0736:2006

Approvals: IBDiM technical approval No. AT/2007-03-0077  
PZH HK/B/0627/01/2006

<b>Properties:</b>	START LINER white acrylic solventborne paint for road marking is a suspension of pigments and fillers immersed in a solution of acrylic resin and organic solvents with an addition of additives.												
<b>Range of application:</b>	START LINER white paint, due to its increased roughness is used for road marking applications on commercial and military airstrips as well as city streets. It is especially suitable for use on road surfaces where marking roughness is needed e.g. on pedestrian crossings or yield markings. The paint can be used with or without micro beads.												
<b>Application methods:</b>	The marking can be applied with all kinds of application machines (pneumatic and hydrodynamic application machines).												
<b>Consumption:</b>	On good substrates, proper marking parameters can be obtained using 600g of the marking for every m <sup>2</sup> . Most commonly, the consumption comes to 600g to 800g for every m <sup>2</sup> . A maximum volume of 1kg of the marking can be used for 1m <sup>2</sup> .												
<b>Functional properties:</b>	<p>The marking is characterised by a high density and very good coverage. It adheres well to the substrate, is highly resistant to abrasion and conditions of atmospheric exposure and has good roughness whitness. Applying glass reflective micro beads makes the marking highly visible in the headlight beam of a vehicle in night conditions.</p> <p><b>General technical information:</b></p> <table data-bbox="438 1355 1197 1512"> <tr> <td>Colour</td> <td></td> <td>white</td> </tr> <tr> <td>Density in 20°C</td> <td>[g/cm<sup>3</sup>]</td> <td>1,59÷1,64</td> </tr> <tr> <td>Viscosity</td> <td>KU</td> <td>79 – 84</td> </tr> <tr> <td>Solid content</td> <td>[%]</td> <td>75 ÷ 79</td> </tr> </table>	Colour		white	Density in 20°C	[g/cm <sup>3</sup> ]	1,59÷1,64	Viscosity	KU	79 – 84	Solid content	[%]	75 ÷ 79
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<b>Drying time:</b>	In close to optimal conditions i.e. at an ambient temperature of about 20°C and substrate temperature of 25°C, using 700 g/m <sup>2</sup> of the marking and with an air humidity of below 80%, the drying time required before traffic can be resumed is 35 minutes. The drying time can extend in higher temperatures and different humidity and depending on the traffic conditions.												
<b>Thinner:</b>	WPZ 11 solvent for road marking paints.												
<b>Application method:</b>	START LINER white is to be applied onto a dry, clean and coherent bituminous substrate. Due to the risk of yellowing of the paint it is not recommended to apply it on pitch type substrates. Before application, the contents of the packaging have to be carefully stirred to obtain a uniform consistency. The viscosity the marking comes in needs not be modified. Only if the viscosity of the paint rises significantly due to e.g. a low ambient temperature can it be thinned using a small amount of WPZ 11 solvent at a												

	<p>volume of 2% w/w. Using excessive amounts of the thinner is unacceptable as it causes a deterioration of the coating quality. The marking is to be applied at an air temperature of 5-35°C, substrate temperature of 5-45°C and at a relative humidity of the air not exceeding 80%. The paint cannot be applied in conditions of fog or dew. The paint can be applied using pneumatic or hydrodynamic application machines. To give the paint reflective properties, glass micro beads have to be applied no later than 3 seconds after paint application. The micro beads should be applied mechanically in such a way that the beads are immersed properly in the applied paint. The beads cannot be applied by hand. 250-300 g of beads should be applied on each square meter. The recommended glass bead types: 125-630 T lub 100-600 H from Interminglass Co. Ltd or Sovitec.</p>
<b>Packaging:</b>	30 kilogram metal buckets.
<b>Warranty:</b>	12 months from the production date if stored in its original packaging not and exposed to direct sunlight.
<b>H&amp;S and fire safety guidelines:</b>	The paint is highly flammable and contains hazardous volatile solvents, that is why during application general H&S and fire safety regulations have to be followed . In particular it is forbidden to smoke cigarettes or consume food during application. The paint has to be stored in tightly sealed packagings, away from any sources of fire, heat and direct sunlight exposure. For more detailed information refer to the Material Safety Data Sheet.